

World class in design | World beating in function | 25 years of industrial motor control



Find out more: www.sprint-electric.com



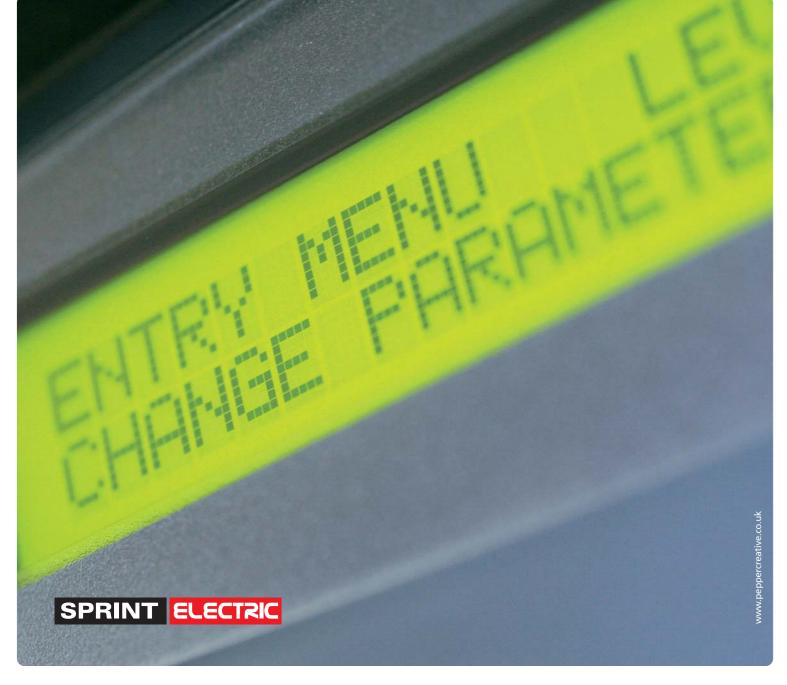
Peregrine House, Ford Lane Ford, Arundel, West Sussex BN18 ODF United Kingdom

Tel: +44 (0)1243 558080 **Fax:** +44 (0)1243 558099 Email: info@sprint-electric.com

MOTOR CONTROL TECHNOLOGY PRODUCT CATALOGUE

THREE PHASE DC DRIVES







Sprint Electric, based in England, was formed in 1987 to design and manufacture industrial motor drives. It has specialised in DC drive technology and has been successful in penetrating global markets. This success has been achieved using well trained distributors and direct sales, offering rapid delivery and prompt technical support. Outlets have been established in a wide spread of overseas markets, creating a loyal and varied customer base.

In 2009 Sprint Electric was very proud to become one of an elite group of companies to win a Queen's Award for Enterprise, the most prestigious business award in the UK. The award was made for continuous achievement in International Trade. Winning this award puts Sprint Electric among the most successful of UK businesses.



Contents:

4-5	PL/X Overview
6	PL/X Digital DC Drives Specification
7	Configuration and Monitoring Software
7	Drive.Web Programmable Peer Control
8-12	PL/X Range Digital DC Drives
13	PLXD Thyristor Stack Driver
13	PLA Applications Module
14-17	SL/X Analogue DC Drives
18-21	JL/X Digital Slip Ring Motor Drives
22-31	Product Parts Guide

DC Motor Control Technology:

Increase your productivity, save energy and reduce downtime.

With an extensive range of DC motor control products, you will find an answer to your industrial automation questions.

Your Industry - Our Experience.

We've used our renowned industrial automation experience to design a range of DC motor controllers which provide you with solutions to the most demanding motor control applications.

It's now easier than ever to design new DC motor control systems or improve the performance of an existing application by retrofitting with the latest DC technology.

Save with Compact Designs and Ex-Stock Delivery.

You can save cabinet space in new control systems, or easily upgrade an existing DC motor application. Compact design comes as standard.

Reduce your downtime by relying on our ex-stock delivery. With a global network of partners and all products built for stock, you can quickly get your business moving again.

Single Phase products

We also manufacture single phase DC motor controllers. Please see our single phase catalogue for details. Available at www.sprint-electric.com.

Slip Ring Motor Drives

We also manufacture the JLX range of digital slip ring motor drives, see www.sprint-electric.com

Take control of the most demanding motor control applications.

The PL and PLX DC drives give a fast controlled response over the full speed range.

The PL/X range



5 - 50kw 12 - 123amps



65 - 145kW 155 - 330amps

The 4Q PLX can motor and brake in forward and reverse and regenerate energy into the mains supply when braking. All models include 40 character alpha-numeric back-lit display, full set of centre winding blocks and a field weakener for extended speed range.

A high quality product from a world beating company.

Available in both 2Q and 4Q versions the range comprises 5 very compact chassis sizes with models rated from 12 to 2250 Amps.

Key Features:

- Friendly easy-to-use menu structure with descriptive parameter names.
- Extremely flexible block diagram including unique "Configuration Checker", detects conflicts in user programmed configurations.
- Failsafe automatic
 "Revert to AVF" on tach
 feedback failure.
- A choice of two drive configuration and monitoring packages.
- PL Pilot. Free with PL/X.
- Savvy. Free and can be upgraded to signal flow diagram.
- Ultra compact sizes offering significant panel space savings over other manufacturers.

 Programming menu is designed for rapid travel to desired parameter using ergonomically designed keys.



185 - 265kW 430 - 630AMPS



275 - 440kW 650 - 1050amps



520 - 980kw 1250 - 2250amps

- Five feedback transducer options as standard.
- Non-volatile trip alarm memory, even after power-down.
- Real language parameter description eliminates need for look-up tables.
- Built-in "Oscilloscope" output for full parameter monitoring.
- Three fully independent, user programmable drive configurations.
- Full suite of centre winding Apps included.

- Extensive, multi-function programmable I/O, with over 36 digital and analogue input/output combinations.
- Built-in system application blocks with descriptive connection points.
- Unique electronic regenerative stopping facility on selected 2Q models.
- In-depth fault monitoring and comprehensive system alarms.
- Serial communications to allow off-site programming and remote diagnostics.

- In-depth diagnostic facility available from on-board display and "in-built meter".
- On board fully controlled field with five operating modes.
- Easy to use product manual with display graphics and block diagrams.
- Full suite of built-in encoder functions as standard.
- Large 40 character backlit alphanumeric LCD display.
- All PL/X models are compatible with drive.web, to provide robust programmable peer control for drives and systems.

SPECIFICATION



Ratings

POWER CONFIGURATION

- PLX Four Quadrant
- Regenerative - PL Two Quadrant Non-Regenerative (some PL models have electronic

regenerative stopping facility)

- Fully controlled variable field supply

ARMATURE VOLTAGE

- V armature = Vac x 1.2

ARMATURE CURRENT RATINGS (ADC)

- 12, 24, 36, 51, 72, 99, 123, 155, 205, 270, 330, 430, 530, 630, 650, 750, 850, 950, 1050*, 1250, 1450, 1650, 1850, 2050, 2250*
- Overload 150% for
- 25 seconds
- *No overload

FIFI D CURRENT

- 8A (12-123A ratings)
- 16A (155-330A ratings) - 32A (430-630A ratings)
- 64A (1250-2250A ratings)

FIELD VOLTAGE

- V field = 0 to 0.9 x Auxiliary **AC Supply**

AC SUPPLY VOLTAGE (VAC)

Main 3 phase 50-60Hz:

- 12 to 480Vac +/- 10%
- for armature power
- 600/690Vac options for 650A-2250A

Auxiliary 3 phase 50-60Hz:

- 100 to 480Vac +/- 10% for field power
- 600/690Vac options for 650A-2250A

Control 1 phase 50-60Hz:

- 110 to 240Vac +/- 10% for control power



Protection

- Interline device networks
- High energy MOV's
- Instantaneous over-current
- Field failure and over-current - Motor over-temperature
- Thyristor stack over-temperature
- Mains supply phase loss
- Mains synchronisation loss
- Armature over-volts
- Speed feedback failure
- Stall protection - Standstill logic
- Thyristor 'trigger' failure
- Digital output short circuit

Inputs/Outputs

- ANALOGUE INPUTS - 8 total (resolution
- 2.5mV+sign)
- All configurable - All have programmable
- thresholds and 4 voltage
- +/- 5/10/20/30V
- All inputs are over voltage protected and can also be utilised as digital inputs

ANALOGUE OUTPUTS

- 4 Total (resolution
- 2.5mV+sign)
- 1 armature current output
- 3 configurable
- All outputs are short circuit protected

- DIGITAL INPUTS - 17 total
- All configurable

DIGITAL OUTPUTS

- 7 Total (24V logic 350mA total)
- Short circuit protected
- Over temp and
- over voltage protected
- All configurable

Standard software functions

- Full suite of centre winding macros
- Motorised pot simulator with
- memory
- 2x PIDs (undedicated)
- 2x Summers (undedicated)
- 2x Filters (undedicated) - Delay timer
- Current Profiling
- Spindle Orientation
- Jog/Crawl functions
- Dual motor swap - Latch
- Linear or S ramp
- Slack take up
- Batch counter
- Draw control
- Auto self-tune current loop
- 3 user programmable drive configurations

Alarm Status

- First fault latched and automatically displayed.
- Fault automatically saved
- at power off

Monitoring

- All analogue input voltages - All digital input states
- All analogue output voltages
- All digital output states
- Tachogenerator voltage - Motor armature current
- (amps) Motor field current (amps)
- Motor armature volts
- Output power
- AC supply volts

Field configurations

- Fixed current
- Fixed voltage
- Field weakening
- Delayed quenching
- Standby field value
- Field economy

Environment

- Ambient operating temperature
- 0-40°C (2050A 2250A 35°C)
- 25 to +55°C storage

Steady state accuracy

- 0.01% Encoder feedback with digital reference.
- 0.1% Analogue
- tachogenerator feedback - 2% Armature voltage
- feedback
- 0.01% Encoder + tach, encoder + AVF or encoder only feedback
- Maximum encoder frequency 100KHz

Standards

CE marked to EN50178

- (low voltage directive)

EN50082-2:1995

- Immunity industrial environment

EN50082-1:1997

- Immunity residential commercial and light industry

FN50081-2-1993

- Emissions industrial environment (EN55011 Class A)

EN50081-1:1992

- Emissions industrial environment (EN55022 Class B)

- UL and cUL listed 12-630Amps

- UL and cUL pending 650-2250Amps

PL/X configuration and monitoring tools

Minimise your setup and commissioning time. A choice of 2 drive configuration and monitoring packages.

PRODUCT NAME

important conditions.

The PC running the PL PILOT software is connected to the drive via the PC's standard serial port. The package is designed for ease of use and provides a clear, defined and understandable method for accessing all levels of the drives extensive built in functionality.

Unique 'Configuration Checker' automatically scans for user programmed connection faults and highlights the conflicts. Tile and zoom facility allows the user to view and arrange any number of screens simultaneously.

Diagnostic monitoring in engineering units (volts, amps, Kw, RPM, Hz) and percentages for all terminals and block outputs.

Extensive colour dynamics to assist in the detection of



Savvy is a sophisticated software tool that can be used to configure the PL/X as an alternative to PL PILOT.

Savvy can be upgraded for a small cost to include a signal flow diagram (SFD) graphical package. This allows the user configured internal block diagram of the PL/X system to be represented as a block diagram on screen and changed by drag and drop connections from PIN to PIN.

When used in conjunction with the drive.web distributed control products the Savvy software can produce an entire configuration diagram of a multiple drive system.

drive.web

All PL/X models are compatible with drive.web. The drive.web distributed control technology uses Ethernet and powerful graphical tools to provide robust, Programmable Peer Control (PPC) for drives and systems.

The drive.web technology is infinitely scalable and cost effective for systems of any size or complexity. For typical motor control systems, drive.web beats using any PLC on cost, performance and ease of use.





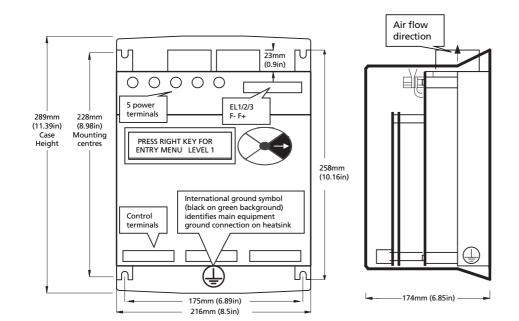
DESCRIPTION

The PL/X DC motor controller uses closed loop control of armature current and feedback voltage to give precise control of motor torque and speed. The unit also controls the motor excitation field. The closed loop parameters are programmable by the user and a wealth of inputs and outputs are provided to allow very complex motion control processes to be achieved.

PRODUCT NAME

PL/X5-50





RATINGS & DIMENSIONS				
くみ ロルバック & エカルタトハラル ルソク	OOI ALTA C	ОГ	NIA ALL	ICIONIC
	KATIIV(15)	ΧI	личг	7.211 117.2

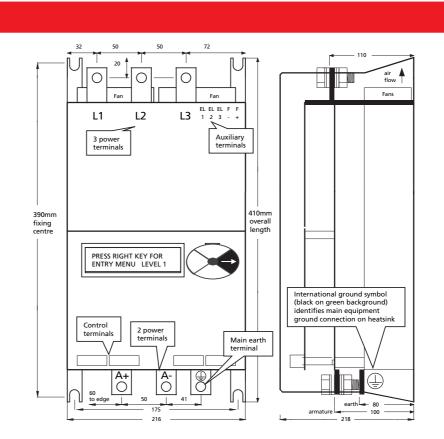
10 1111 100 & DII				
PL 2 QUADRANT PLX 4 QUADRANT	KW @ 460v	HP @ 460v	ARMATURE CURRENT DC AMPS	FIELD AMPS
PL* and PLX 5	5	6.6	12	8
PL* and PLX 10	10	13.3	24	8
PL* and PLX 15	15	20	36	8
PL* and PLX 20	20	26.6	51	8
PL* and PLX 30	30	40	72	8
PL* and PLX 40	40	53.3	99	8
PL* and PLX 50	50	66.6	123	8

FRAME SIZE

н	289 mm
w	216 mm
D	174 mm
O	PPING GHT
O	GHT

* PL model has regen stopping facility





RATINGS & DIMENSIONS

KW @ 460v	HP @ 460v	ARMATURE CURRENT DC AMPS	FIELD AMPS
65	90	155	16
85	115	205	16
115	155	270	16
145	190	330	16
	65 85 115	65 90 85 115 115 155 145 190	65 90 155 85 115 205 115 155 270 145 190 330

^{*} PL model has regen stopping facility

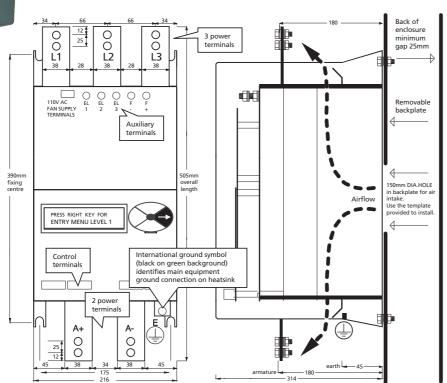
FRAME SIZE

W 216 mm
D 218 mm

15kg



PL/X185-265



RATINGS & DIM	ENSIONS			
PL 2 QUADRANT PLX 4 QUADRANT	KW @ 460v	HP @ 460v	ARMATURE CURRENT DC AMPS	FIELD AMPS
PL and PLX 185	185	250	430	32
PL* and PLX 225	225	300	530	32
PL only 265	265	350	630	32
* PL model has regen s 50 Amp field option	stopping facility			

FRAME SIZE

W 216 mm D 314 mm	н	505 mm
D 314 mm	W	216 mm
	D	314 mm

SHIPPING WEIGHT

24kg

DESCRIPTION

These models have all the functionality of the smaller units, but with added flexibility on the supply voltage and input port.

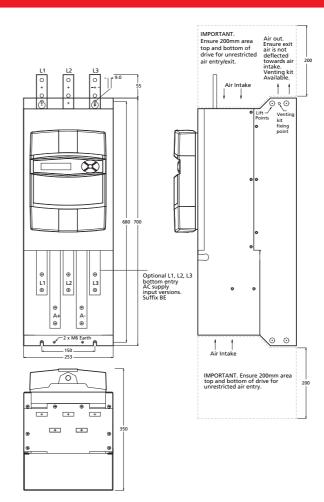
As well as standard voltages up to 480V AC, they have the option of being supplied as MV units that are able to accept voltages of up to 600 volts and HV units that are able to

accept voltages up to 690 volts for motors with armatures of up to 750 volts DC.

All models are also available with the high current 3 phase supply terminals in standard top entry, or bottom entry as

PRODUCT NAME

PL/X275-440



FRAME SIZE

H 700 mm

W 253 mm

SHIPPING

WEIGHT

45ka



RATINGS & DIMENSIONS

PL 2 QUADRANT PLX 4 QUADRANT	KW @ 460v	HP @ 460v	ARMATURE CURRENT DC AMPS	FIELD AMPS
PL and PLX 275	275	370	650	32
PL and PLX 315	315	425	750	32
PL and PLX 360	360	485	850	32
PL* and PLX 400	400	540	950	32
PL* and PLX 440**	440	590	1050	32

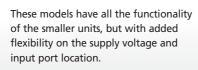
PL* and PLX 400	400	540	950	32	
* and PLX 440**	440	590	1050	32	
PL model has regen	stopping facility				

** PLX 440 no overload

50 Amp field option

Venting kit for units PL/X275-440

The venting kit comprises two steel ducts which are designed to telescope together. There is also a protective cowl for mounting on the enclosure roof. The duct length from the top of the drive is adjustable between 270mm to 538mm.



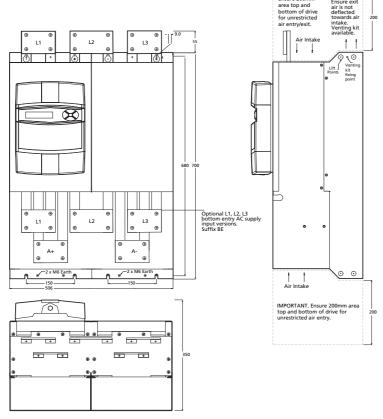
As well as standard voltages up to 480V AC, they have the option of being supplied as MV units that are able to accept voltages of up to 600 volts and as

HV units that are able to accept voltages up to 690 volts for motors with armatures of up to 750 volts DC.

All models are also available with the high current 3 phase supply terminals in standard top entry, or bottom entry as an option.

PRODUCT NAME

PL/X520-980



FRAME SIZE

H 700 mm (755 mm top entry)

W 506 mm

D 350 mm

SHIPPING

WFIGHT

Venting kit for units PL/X520-980

The venting kit comprises two steel ducts which are designed to telescope together. There is also a protective cowl for mounting on the enclosure roof. The duct length from the top of the drive is adjustable between 270mm to 538mm.

RATINGS & DIMENSIONS

PL 2 QUADRANT PLX 4 QUADRANT	KW @ 460v	HP @ 460v	ARMATURE CURRENT DC AMPS	FIELD AMPS
PL and PLX 520	520	700	1250	64
PL and PLX 600	600	810	1450	64
PL* and PLX 700	700	940	1650	64
PL* and PLX 800	800	1080	1850	64
PL* and PLX 900	900	1200	2050	64
PL* and PLX 980**	980	1320	2250	64

* PL model has regen stopping facility
** PLX 980 no overload

PRODUCT NAME

PLXD

DESCRIPTION

Thyristor Stack Controller

The PLXD is used for controlling external 3 phase thyristor stacks for DC motors, and possesses all the functionality of the PL/X range. It is in the same package as the PL/X 5 - 50 models.

The PLXD provides gate drive pulses for driving user supplied pulse transformers with primary pulse current up to 1.5 Amp.

There are terminals to accept an externally generated isolated armature current signal, field signal, thermal heatsink sensor switch, and high voltage armature voltage feedback.

The unit also provides a +24v supply for the gate drive pulse transformers that is short circuit protected.

The following stack configurations can be driven by the PLXD:

- 1) 6 pulse 2 Quadrant bridge (6 thyristors), or 2 bridges in parallel (12 thyristors).
- 2) 6 pulse 4 Quadrant regen anti-parallel bridge (12 thyristors).

Extra stacks can be used in parallel within the gate drive capability.

All customer control terminals are the plug-in screw terminal variety.

The PLXD can be used with up to 690v AC on its 3 phase auxiliary supply inputs (EL1/2/3). The external stacks can be of higher voltages if required.

The armature voltage inputs can monitor up to +/-1000 Volts DC.



There is an integral motor field bridge with independent single phase AC supply inputs (EF2/3) for controlling fields up to 32 Amps. The internal field bridge supply input voltage rating is 480v AC.

Provision is made for providing an external field feedback signal and controlling an external field with user supplied primary gate pulse transformer drivers.

There is a pulse transformer unit (Product code LA102800) available at extra cost for users who prefer not to supply their own components. It contains all the external interface components required to combine the PLXD with the thyristor stack and its associated Accts (AC current transformers). It includes 12 pulse transformer networks for 2 or 4 quadrant bridges, an armature burden rectifier network, and 2 pulse transformer networks for an external field bridge. The unit is designed to be mounted on a DIN rail and all the interface connections are via screw terminals.

PLA APPLICATIONS MODULE

Designed primarily for systems integrators and panel builders, the PLA allows you to enhance and simplify any analogue or digital drive control system. It can reduce or eliminate the need for costly PLC or PC based systems. You can use the PLA to work with a range of industrial applications. Easy to use configurable software blocks offer you a powerful and flexible method of processing analogue and digital signals.



5kw to 50kw

KEY FEATURES

Available in 2 and 4 Quadrant versions

SL 2 Quadrant

SLX 4 Quadrant

Available from 5kw to 145kw

Built in field weakener for extended speed range

Extra 50% peak torque for rapid acceleration or shock loads

Zero reference interlock facility ideal for extruder applications

240v and 480v

50/60нz AC operation

Numerous alarms for enhanced drive and motor protection

High accuracy armature voltage feedback mode eliminates the need for additional tacho in most applications

Automatic economy field mode protects motors in cold climates

Torque control input for basic winding or tension control, with overspeed limiting

Many additional input and output signals, ideal for system applications

For users who prefer or require analogue control loops.

The SL 2 Quadrant and SLX 4 Quadrant models are compact, reliable and efficient DC motor controllers.





MODEL COM	1PARISON				DIM	ENSIONS	
MODEL	AC SUPPLY RANGE	TYPICAL ARMATURE VOLTAGE	MAX CONTINUOUS ARMATURE CURRENT	NOMINAL POWER	н	250 mm	
SL* and SLX 5			12a	5ĸw	w	204 mm	
SL* and SLX 10		460v	24A	10kw	D	143 mm	
SL* and SLX 15			36A	15ĸw			
SL* and SLX 20	200-240v 380-480v		48 A	20kw	CL III	SHIPPING WEIGHT	
SL* and SLX 30			72 A	30kw			
SL* and SLX 40			96A	40kw	VVL	OFF	
SL* and SLX 50			120A	50kw	8k	g	
* SL model has re	gen stopping fa	cility					

See parts list at back for low voltage supply options and fuses.

PRODUCT NAME

65kw to 145kw

The 4Q models improve your energy efficiency by regenerating energy into the mains supply whilst under braking. The energy invested accelerating the load mass is recovered when braking. No dissipation of energy in wasteful braking resistors.

With fully isolated control electronics and a wealth of I/O, the SL/X is easy for you to integrate with other drives and equipment.

To allow you greater control of high motor speed applications, the SL/X has a built-in

field weakener for extended speed range.





MODEL COMPARISON

MODEL	AC SUPPLY RANGE	TYPICAL ARMATURE VOLTAGE	MAX CONTINUOUS ARMATURE CURRENT	NOMINAL POWER
SL and SLX 65	200-240v 380-480v	400	155A	65ĸw
SL and SLX 85			205A	85кw
SL and SLX 115		460v	270a	115ĸw
SL* and SLX 145			330a	145ĸw

^{*} SL model has regen stopping facility

DIMENSIONS

н	410 mm
w	204 mm
D	187 mm
SHIE	DDINIG

WEIGHT

15kg

Refer to features chart for further details or download product manual for full specification.

KEY FEATURES

Switched maximum current ranges for easy matching to motor current rating

PLC compatible input and output signals

Field current input for constant horsepower applications

Delayed field quench for secure emergency stopping

Features Sprint Electric micro analog processor

Compact size, saves panel space and makes for easy retrofitting

Ultra stable potentiometer reference for optimum long term speed and torque stability

Output signals for easy display of motor speed and load

On board relay indicates zero speed and/or motor overload

Isolated control electronics for easy connection to other drives/equipment

Switch selectable feedback calibration no component changes

Adjustable field output for easy motor matching

SLE

14kw to 44kw

KEY FEATURES

2 Quadrant three phase controller

Four models: 14kw 24kw 34kw

44kw

Extremely compact size, saves panel space and makes for easy retrofitting

Extra 50% peak torque for rapid acceleration or shock loads

Isolated control electronics for easy connection to other drives/equipment

Configurable field bridge for easy motor field voltage matching

Wide AC supply range, 380 - 480v or 200-240v, user selectable

Torque control input for basic winding or tension control, with overspeed limiting

Switch selectable feedback calibration - no component changes

Switch selectable Tach or Armature voltage feedback

Numerous alarms for enhanced drive and motor protection

DESCRIPTION

Single direction 2 quadrant analogue DC Motor controller.

The SLE drive has been specifically designed at a cost and size to benefit OEMS, and yet without any compromise in specification, reliability or performance.

Its compact footprint (250mm x 204mm) enables additional savings and ensures easy integration within new designs or trouble free installation when retrofitting





MODEL COMPARISON DIMENSIONS										
MODEL	AC SUPPLY RANGE	TYPICAL ARMATURE VOLTAGE	MAX CONTINUOUS ARMATURE CURRENT	NOMINAL POWER	H 250 mm					
					W 204 mm					
SLE 14	200-240v		34 _A	14kw						
SLE 24		200-240v	200-240v	200-240v	200-240v	200-240v	200-240v	460v	58A	24kw
SLE 34	380-480v	4000	82A	34ĸw	CLIIDDINIC					
SLE 44			106A	44kw	SHIPPING WEIGHT					
					7kg					

See parts list at back for low voltage supply options and fuses.

SLE

14kw to 44kw

KEY FEATURES

applications

applications

User adjustable:

- Acceleration

- Deceleration

- Stability

overload

stability

and load

- Jog speed

- Max motor speed

- Min motor speed

- Max motor current
- IR compensation

Relay outputs for stall,

Switched maximum current

ranges for easy matching to

Ultra stable potentiometer

reference for optimum long

term speed and torque

4-20mA and 0-20mA loop

input option as standard

Output signals for easy display of motor speed

Features Sprint Electric

micro analog processor

zero speed and motor

motor current rating

Zero reference interlock facility ideal for extruder

Numerous inputs and

S shaped ramp facility

outputs for complex system

SPECIFICATION

Fully isolated control electronics

Control action: Dual loop Proportional and Integral

Speed regulation: 0.1% Tachogenerator,

2% Armature voltage feedback

Armature: Four models: 34, 58, 82 and 106 Amps continuous

Overload protection: Extra 50% peak torque for 30 secs prior to stall

trip operation

Field Output: 2 phase or 3 phase bridge

¹/₂ or full wave

Customer presets: Max speed: 12v - 500v full scale feedback

Min speed 0 to 30% of max speed
Up ramp (Acceleration) 1-30 secs.
Down Ramp (Deceleration) 1-30 secs.
Stability · IR Comp · jog speed
Max armature current 0-100%

Switches: Maximum current - 2 ranges

Feedback voltage - 4 ranges

Relay Function - zero speed and/or stall,

and/or overload

Ramp connect · Tach/AVF selection

Auxiliary speed inputs +ve and -ve

Inputs: Speed · Torque

4-20mA and 0-20mA

Drive Run · TachoGenerator

Push Button stop/start

Outputs: Speed · Current · Setpoint Ramp
Total Demand · AVF signal

Zero speed, and stall & overload relay driver

. / 12) / . / . 24) / --- !|-

+/-12V, +/- 24V rails

Relay: Volt free change over

Contacts for zero speed and/or stall, and/or overload

Other features: Overspeed limit

Over torque limit Inverse time overload 50% stall threshold option Precision reference Precision tach rectifier option

Zero reference interlock

Refer to features chart for further details or download product manual for full specification.

17

JLX DIGITAL CONTROLLER

A new dawn for controlling slip ring motors



PRODUCT NAM

JL/X SLIP RING MOTOR CONTROLLER

DESCRIPTION

The JL/X range of slip ring motor drives is a derivation of the PL/X Digital DC drive product range. It shares the same software and hardware platforms and delivers the same precise digital control functionality enjoyed by users of the established range of DC Drives. The main difference between the PL/X and JL/X range is that the thyristor stack configuration has been designed to provide a firing angle controlled 3 phase output (U, V, W) suitable for controlling slip ring motors in either 2 or 4 Quadrant modes. All the fieldbus options and configuration software packages used with the PL/X are also available for the JL/X range.

The JL/X range covers output currents from 100 to 1680 Amps and is available in 3 frame sizes with standard supply voltage inputs up to 480VAC. (Frame 2, 4 and 5). Frame 4 and 5 also have the option of being supplied as MV or HV units that are able to accept AC supply voltages up to 600 or 690 VAC for higher voltage applications. All models have the high current 3 phase supply terminals in standard top entry, with the motor connections at the bottom of the unit. The overload capability of this range is 150% for 25 seconds.











PRODUCT NAME

JL/XHD HIGH DUTY SLIP RING MOTOR CONTROLLER

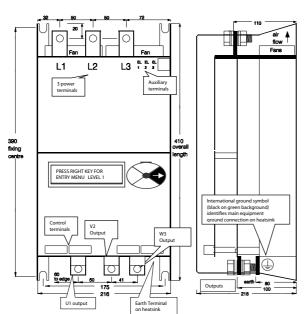
DESCRIPTION

The JL/XHD range of slip ring motor drives is a derivation of the PL/X Digital DC drive product range. It shares the same software and hardware platforms and delivers the same precise digital control functionality enjoyed by users of the established range of DC Drives. The main difference between the PL/X and JL/X range is that the thyristor stack configuration has been designed to provide a firing angle controlled 3 phase output (U, V, W) suitable for controlling slip ring motors in either 2 or 4 Quadrant modes. All the fieldbus options and configuration software packages used with the PL/X are also available for the JL/X range.

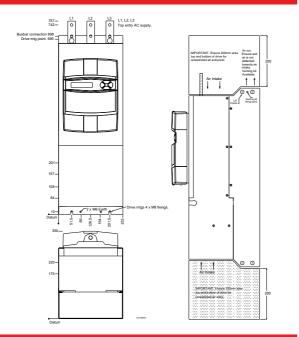
The JL/XHD range covers output currents from 100 to 1010 Amps and is available in 3 frame sizes with standard supply voltage inputs up to 480VAC. (Frame 2, 4 and 5). Frame 4 and 5 also have the option of being supplied as MV or HV units that are able to accept AC supply voltages up to 600 or 690 VAC for higher voltage applications. All models have the high current 3 phase supply terminals in standard top entry, with the motor connections at the bottom of the unit. The overload capability of this high duty range is 250% for 25 seconds.

FRAME DIMENSIONS

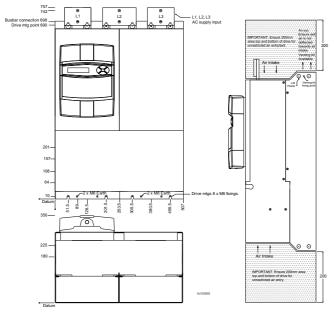












RATING TABLE FOR JL/X STANDARD VERSIONS

These models have a 150% overload capability for 25 seconds

Nominal maximum continuous shaft ratings

Model JL 2 quadrant JLX 4 quadrant		kW at 415 Volt	HP at 415 Volt	HP at 480 Volt	HP 600V AC MV	HP 690V AC HV	100% Output Current	Line reactor type	Cooling air flow and dissipation		Dimensions mm
Suffix HV for 69		AC	AC	AC	model	model			cfm	watts	WxHxD
Frame 2	Model										
JL and JLX	130	75	100	115	-	-	130	LR270	365	380	216 x 378 x 218
JL and JLX	170	100	130	150	-	-	170	LR270	365	500	216 x 378 x 218
JL and JLX	220	130	170	200	-	-	220	LR270	365	650	216 x 378 x 218
JL and JLX	270	160	210	240	-	-	270	LR330	365	875	216 x 378 x 218
Frame 4											
JL and JLX	370	215	290	335	415	480	370	LR430	400	1200	253 x 700 x 350
JL and JLX	450	260	350	405	500	580	450	LR530	400	1450	253 x 700 x 350
JL and JLX	530	310	415	480	600	690	530	LR650	400	1700	253 x 700 x 350
JL and JLX	615	360	480	555	690	800	615	LR750	400	2000	253 x 700 x 350
JL and JLX	700	405	550	630	785	915	700	LR850	400	2300	253 x 700 x 350
JL and JLX	780	450	610	705	880	1015	780	LR950	400	2500	253 x 700 x 350
Frame 5											
JL and JLX	860	500	670	775	965	1115	860	LR1050	800	2700	506 x 700 x 350
JL and JLX	1025	595	800	925	1155	1330	1025	LR1250	800	3200	506 x 700 x 350
JL and JLX	1190	690	930	1075	1340	1550	1190	LR1450	800	3700	506 x 700 x 350
JL and JLX	1350	785	1055	1220	1505	1755	1350	LR1650	800	4200	506 x 700 x 350
JL and JLX	1520	880	1190	1375	1715	1980	1520	LR1850	800	4700	506 x 700 x 350
JL and JLX	1680	975	1310	1515	1890	2180	1680	LR2050	800	5200	506 x 700 x 350

RATING TABLE FOR JL/XHD HIGH DUTY VERSIONS

These models have a 250% overload capability for 25 seconds

Nominal maximum continuous shaft ratings

Model JLHD 2 quadrant		kW at 415	HP at 415	HP at 480	HP 600V AC	HP 690V AC	100% Output Current	Line reactor type	Cooling air flow and dissipation		Dimensions mm
JLXHD 4 quadrar Suffix HV for 69		Volt AC	Volt AC	Volt AC	MV model	HV model			cfm	watts	WxHxD
Frame 2	Model										
JLHD & JLXHD	75	45	60	70	-	-	75	LR270	365	380	216 x 378 x 218
JLHD & JLXHD	100	60	80	90	-	-	100	LR270	365	500	216 x 378 x 218
JLHD & JLXHD	130	75	100	115	-	-	130	LR270	365	650	216 x 378 x 218
JLHD & JLXHD	160	95	125	145	-	-	160	LR330	365	875	216 x 378 x 218
Frame 4											
JLHD & JLXHD	220	130	170	200	250	280	220	LR430	400	1200	253 x 700 x 350
JLHD & JLXHD	270	160	210	240	300	350	270	LR530	400	1450	253 x 700 x 350
JLHD & JLXHD	320	190	250	290	360	415	320	LR650	400	1700	253 x 700 x 350
JLHD & JLXHD	370	215	290	335	420	480	370	LR750	400	2000	253 x 700 x 350
JLHD & JLXHD	420	245	330	380	475	550	420	LR850	400	2300	253 x 700 x 350
JLHD & JLXHD	470	270	370	430	535	615	470	LR950	400	2500	253 x 700 x 350
Frame 5											
JLHD & JLXHD	520	300	405	470	585	670	520	LR1050	800	2700	506 x 700 x 350
JLHD & JLXHD	615	360	480	555	690	800	615	LR1250	800	3200	506 x 700 x 350
JLHD & JLXHD	715	415	560	650	810	930	715	LR1450	800	3700	506 x 700 x 350
JLHD & JLXHD	815	475	640	740	925	1065	815	LR1650	800	4200	506 x 700 x 350
JLHD & JLXHD	910	530	710	820	1025	1180	910	LR1850	800	4700	506 x 700 x 350
JLHD & JLXHD	1010	585	790	915	1140	1310	1010	LR2050	800	5200	506 x 700 x 350

PL RANGE, DIGITAL THREE PHASE 2Q DRIVE WITH INTEGRAL FIELD WEAKENER

PL5



5 KW~12 A this model has regenerative stopping capability as standard

Controller	PL5
Line reactor	LR48
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for holder, 6 required	FE101969
Main Semiconductor Fuse, 3 required 6 x 32	CH00612A
Main Fuseholder, 3 required 6 x 32	CP102071
Pot kit including graduated dial & knob	POTKIT





$10 \text{KW}\ 24 \text{A}$ this model has regenerative stopping capability as standard

ZOTATION CONTROLLATION CONTROL	110
Controller	PL10
Line reactor	LR48
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required 14 x 51	CH00740A
Main Fuseholder, 3 required 14 x 51	CP102053
Pot kit including graduated dial & knob	POTKIT





15KW 36A THIS MODEL HAS REGENERATIVE STOPPING CAPABILITY AS STANDARD

Controller	PL15
Line reactor	LR48
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required 14 x 51	CH00740A
Main Fuseholder, 3 required 14 x 51	CP102053
Pot kit including graduated dial & knob	POTKIT

PL20



$20 \text{KW} \ 51 \text{A}$ this model has regenerative stopping capability as standard

Controller	PL20
Line reactor	LR48
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 000	CH00850A
Main Fuseholder, 3 required Size 000	CP102054
Pot kit including graduated dial & knob	POTKIT

PL30



30KW 72A THIS MODEL HAS REGENERATIVE STOPPING CAPABILITY AS STANDARD

Controller	PL30
Line reactor	LR120
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 000	CH00880A
Main Fuseholder, 3 required Size 000	CP102054
Pot kit including graduated dial & knob	POTKIT

PL40



40KW 99A THIS MODEL HAS REGENERATIVE STOPPING CAPABILITY AS STANDARD

Controller	PL40
Line reactor	LR120
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 000	CH008100
Main Fuseholder, 3 required Size 000	CP102054
Pot kit including graduated dial & knob	POTKIT

PRODUCT NAME

PL50

50KW 123A THIS MODEL HAS REGENERATIVE STOPPING CAPABILITY AS STA	NDARD
Controller	PL50
Line reactor	LR120
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 000	CH008125
Main Fuseholder, 3 required Size 000	CP102054
Pot kit including graduated dial & knob	POTKIT



65KW 155A

Controller	PL65
Line reactor	LR270
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 000	CH008160
Main Fuseholder, 3 required Size 000	CP102054
Pot kit including graduated dial & knob	POTKIT

PL85



85KW 205A

001111 20071	
Controller	PL85
Line reactor	LR270
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 1	CH009250
Main 3 pole Fuseholder Size 1	CP102055
Pot kit including graduated dial & knob	POTKIT

PL115



115KW 270A

1101111	
Controller	PL115
Line reactor	LR270
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 1	CH009250
Main 3 pole Fuseholder Size 1	CP102055
Pot kit including graduated dial & knob	POTKIT

PL145...



145KW 330A THIS MODEL HAS REGENERATIVE STOPPING CAPABILITY AS STANDARD

	107 11 10
Controller	PL145
Line reactor	LR330
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 3	CH010550
Main 3 pole Fuseholder Size 3	CP102233
Pot kit including graduated dial & knob	POTKIT

PL185



185KW 430A

Controller	PL185
50 Amp option on field output	
Line reactor	LR430
Aux Semiconductor Fuse Size 000, 3 required	CH00850A
Aux Fuseholder Size 000, 3 required	CP102054
Main Semiconductor Fuse, 3 required Size 3	CH010550
Main 3 pole Fuseholder Size 3	CP102233
Pot kit including graduated dial & knob	POTKIT

PRODUCT NAME	PART		PART NO.
PL225	Controller	HAS REGENERATIVE STOPPING CAPABILITY AS	STANDARD PL225
	50 Amp option on field output Line reactor		LR530
	Aux Semiconductor Fuse Size 000, 3 r	required	CH00850A
	Aux Fuseholder Size 000, 3 required		CP102054
	Main Semiconductor Fuse, 3 required	I Size 3	CH010550 CP102233
81 6	Main 3 pole Fuseholder Size 3 Pot kit including graduated dial & kr	nob	POTKIT
PL265	265KW 630A		
1 1200	Controller		PL265
	50 Amp option on field output		. 2203
	Line reactor		LR630
	Aux Europalder Size 000, 3 required	required	CH00850A CP102054
-	Aux Fuseholder Size 000, 3 required Main Semiconductor Fuse, 3 required	Size 3	CH010700
	Main 3 pole Fuseholder Size 3		CP102233
6 5	Pot kit including graduated dial & kr	nob	POTKIT
PL275	275KW 650A		
-0	Options	Controller	PL275
	TE - top entry (standard)	Line Reactor	LR650
	BE - bottom entry (no cost option) 50 Amp field (extra cost option)	Main Semiconductor Fuse, 3 required Aux Semiconductor Fuse, 3 required	CH103301 CH103361
	MV - 600VAC (extra cost option)	Aux Fuseholder, 3 required	CP103371
	HV - 690VAC (extra cost option)	Pot kit inc. graduated dial and knob	POTKIT
PL315	315KW 750A		
	Options	Controller	PL315
	TE - top entry (standard)	Line Reactor	LR750
	BE - bottom entry (no cost option)	Main Semiconductor Fuse, 3 required	CH103302
	50 Amp field (extra cost option) MV - 600VAC (extra cost option)	Aux Semiconductor Fuse, 3 required Aux Fuseholder, 3 required	CH103361 CP103371
	HV - 690VAC (extra cost option)	Pot kit inc. graduated dial and knob	POTKIT
PL360	360KW 850A		
	Options	Controller	PL360
	TE - top entry (standard)	Line Reactor	LR850
	BE - bottom entry (no cost option)	Main Semiconductor Fuse, 3 required	CH103303
	50 Amp field (extra cost option) MV - 600VAC (extra cost option)	Aux Semiconductor Fuse, 3 required Aux Fuseholder, 3 required	CH103361 CP103371
	HV - 690VAC (extra cost option)	Pot kit inc. graduated dial and knob	POTKIT
DI 400	40010110501	<u>'</u>	
PL400		HAS REGENERATIVE STOPPING CAPABILITY AS	
─ ○	Options TE - top entry (standard)	Controller Line Reactor	PL400 LR950
	BE - bottom entry (no cost option)	Main Semiconductor Fuse, 3 required	CH103304
	50 Amp field (extra cost option)	Aux Semiconductor Fuse, 3 required	CH103361
	MV - 600VAC (extra cost option)	Aux Fuseholder, 3 required	CP103371
	HV - 690VAC (extra cost option)	Pot kit inc. graduated dial and knob	POTKIT
PL440	440KW 1050A THIS MOD	DEL HAS REGENERATIVE STOPPING CAPABILITY A	AS STANDARD
- O	Options	Controller	PL440
	TE - top entry (standard)	Line Reactor Main Semiconductor Fuse 3 required	LR1050 CH103305
	BE - bottom entry (no cost option) 50 Amp field (extra cost option)	Main Semiconductor Fuse, 3 required Aux Semiconductor Fuse, 3 required	CH103305 CH103361
	MV - 600VAC (extra cost option)	Aux Fuseholder, 3 required	CP103371
	HV - 690VAC (extra cost option)	Pot kit inc. graduated dial and knob	POTKIT
	Please refer to website for further information o	r product technical manual for full specification	
	ricase refer to website for further information of	product technical manual for full specification.	

PRODUCT NAME PART NO. PART 520KW 1250A PL520 Options Controller PL520 TE - top entry (standard) Line Reactor LR1250 BE - bottom entry (no cost option) Main Semiconductor Fuse, 3 required CH103306 MV - 600VAC (extra cost option) Aux Semiconductor Fuse, 3 required CH103363 CP103373 HV - 690VAC (extra cost option) Aux Fuseholder, 3 required Refer to supplier for information Pot kit inc. graduated dial and knob POTKIT PL600 600KW 1450A Options Controller PL600 TE - top entry (standard) LR1450 Line Reactor BE - bottom entry (no cost option) CH103307 Main Semiconductor Fuse, 3 required MV - 600VAC (extra cost option) Aux Semiconductor Fuse, 3 required CH103363 HV - 690VAC (extra cost option) Aux Fuseholder, 3 required CP103373 Refer to supplier for information Pot kit inc. graduated dial and knob POTKIT PL700 700KW 1650A THIS MODEL HAS REGENERATIVE STOPPING CAPABILITY AS STANDARD Options Controller PL700 TE - top entry (standard) LR1650 Line Reactor Main Semiconductor Fuse, 3 required CH103308 BE - bottom entry (no cost option) MV - 600VAC (extra cost option) CH103363 Aux Semiconductor Fuse, 3 required HV - 690VAC (extra cost option) Aux Fuseholder, 3 required CP103373 Refer to supplier for information Pot kit inc. graduated dial and knob POTKIT PL800 $800 \text{KW}\ 1850 \text{A}$ this model has regenerative stopping capability as standard Options Controller PL800 TE - top entry (standard) Line Reactor LR1850 CH103309 BE - bottom entry (no cost option) Main Semiconductor Fuse, 3 required CH103363 MV - 600VAC (extra cost option) Aux Semiconductor Fuse, 3 required CP103373 HV - 690VAC (extra cost option) Aux Fuseholder, 3 required Refer to supplier for information Pot kit inc. graduated dial and knob POTKIT PL900 $900 \text{KW} \ 2050 \text{A}$ this model has regenerative stopping capability as standard Options Controller PL900 TE - top entry (standard) Line Reactor LR2050 BE - bottom entry (no cost option) Main Semiconductor Fuse, 3 required CH103310 MV - 600VAC (extra cost option) Aux Semiconductor Fuse, 3 required CH103363 HV - 690VAC (extra cost option) CP103373 Aux Fuseholder, 3 required Refer to supplier for information Pot kit inc. graduated dial and knob POTKIT PL980 $980 kW \ 2250 A$ this model has regenerative stopping capability as standard Controller TE - top entry (standard) Line Reactor LR2250 CH103467 BE - bottom entry (no cost option) Main Semiconductor Fuse, 3 required MV - 600VAC (extra cost option) CH103363 Aux Semiconductor Fuse, 3 required CP103373 HV - 690VAC (extra cost option) Aux Fuseholder, 3 required Refer to supplier for information Pot kit inc. graduated dial and knob POTKIT

PLX RANGE, DIGITAL THREE PHASE 4Q FULLY REGENERATIVE CONTROLLER WITH INTEGRAL FIELD WEAKENER

PLX5



5KW 12A 4Q	
Controller	PLX5
Line reactor	LR48
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for holder, 6 required	FE101969
Main Semiconductor Fuse, 3 required 6 x 32	CH00612A
Main Fuseholder, 3 required 6 x 32	CP102071
Armature fuse size 000	CH00816A

PLX10



10KW 24A 40

Armature fuseholder size 000

Pot kit including graduated dial & knob

Controller	PLX10
Line reactor	LR48
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required 14 x 51	CH00740A
Main Fuseholder, 3 required 14 x 51	CP102053
Armature fuse size 000	CH00832A
Armature fuseholder size 000	CP102054
Pot kit including graduated dial & knob	POTKIT

PLX15



15KW 36A 40

131777 3077 40	
Controller	PLX15
Line reactor	LR48
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required 14 x 51	CH00740A
Main Fuseholder, 3 required 14 x 51	CP102053
Armature fuse size 1	CH00940A
Armature fuseholder size 1	CP102906
Pot kit including graduated dial & knob	POTKIT

PLX20



20kM511100

ZUKW 51A 4Q	
Controller	PLX20
Line reactor	LR48
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 000	CH00850A
Main Fuseholder, 3 required Size 000	CP102054
Armature fuse size 1	CH00963A
Armature fuseholder size 1	CP102906
Pot kit including graduated dial & knob	POTKIT

PRODUCT NAME PART NO.

PLX30



30KW 72A 4Q PLX30 Line reactor LR120 Aux Semiconductor Fuse, 3 required 6 x 32 CH00620A Aux Fuseholder, 3 required 6 x 32 CP102071 DIN Rail Clip for Aux Fuseholder, 3 required FE101969 Main Semiconductor Fuse, 3 required Size 000 CH00880A Main Fuseholder, 3 required Size 000 CP102054 Armature Fuse size 1 CH00980A Armature Fuseholder size 1 CP102906 Pot kit including graduated dial & knob POTKIT

PLX40

CP102054

POTKIT



40KW 99A 4Q	
Controller	PLX40
Line reactor	LR120
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 000	CH008100
Main Fuseholder, 3 required Size 000	CP102054
Armature Fuse size 1	CH009125
Armature Fuseholder size 1	CP102906

PLX50



50KW 123A 4Q

Pot kit including graduated dial & knob

•
Controller
Line reactor
Aux Semiconductor Fuse, 3 required 6 x 32
Aux Fuseholder, 3 required 6 x 32
DIN Rail Clip for Aux Fuseholder, 3 required
Main Semiconductor Fuse, 3 required Size 000
Main Fuseholder, 3 required Size 000
Armature Fuse size 1
Armature Fuseholder size 1
Pot kit including graduated dial & knob

PLX65



65KW 155A 40

•	
Controller	PLX65
Line reactor	LR270
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 000	CH008160
Main Fuseholder, 3 required Size 000	CP102054
Armature Fuse size 1	CH009200
Armature Fuseholder size 1	CP102906
Pot kit including graduated dial & knob	POTKIT

PLX85



85KW 205A 4Q

Controller	PLX85
Line reactor	LR270
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 1	CH009250
Main 3 pole Fuseholder Size 1	CP102055
Armature fuse size 1	CH009250
Armature fuseholder size 1	CP102906
Pot kit including graduated dial & knob	POTKIT

POTKIT

PLX50 LR120 CH00620A

CP102071 FE101969 CH008125 CP102054 CH009160 CP102906 POTKIT

PLX145



145KW 330A 40 Controller PLX145 Line reactor LR330 Aux Semiconductor Fuse, 3 required 6 x 32 CH00620A Aux Fuseholder, 3 required 6 x 32 CP102071 DIN Rail Clip for Aux Fuseholder, 3 required FE101969 CH010550 Main Semiconductor Fuse, 3 required Size 3

Main 3 pole Fuseholder Size 3 Armature fuse size 1 Armature Fuseholder size 1 Pot kit including graduated dial & knob

PLX185



185KW 430A 40

100/11/2	
Controller	PLX185
50 Amp option on field output	
Line reactor	LR430
Aux Semiconductor Fuse Size 000, 3 required	CH00850A
Aux Fuseholder Size 000, 3 required	CP102054
Main Semiconductor Fuse, 3 required Size 3	CH010550
Main 3 pole Fuseholder Size 3	CP102233
Armature fuse size 2	CH013500
Armature Fuseholder size 2	CP102949
Pot kit including graduated dial & knob	POTKIT

PLX225



2251/11/5201 10

225KW 53UA 4Q	
Controller	PLX225
50 Amp option on field output	
Line reactor	LR530
Aux Semiconductor Fuse Size 000, 3 required	CH00850A
Aux Fuseholder Size 000, 3 required	CP102054
Main Semiconductor Fuse, 3 required Size 3	CH010550
Main 3 pole Fuseholder Size 3	CP102233
Armature Fuse size 2	CH013550
Armature Fuseholder size 2	CP102949
Pot kit including graduated dial & knob	POTKIT

PRODUCT NAME PART PART NO.

PLX275



275KW 650A 40 Options

TE - top entry (standard) BE - bottom entry (no cost option) 50 Amp field (extra cost option) MV - 600VAC (extra cost option) HV - 690VAC (extra cost option) Refer to supplier for information

Controller PLX275 Line Reactor LR650 Main Semiconductor Fuse, 3 required CH103311 Aux Semiconductor Fuse, 3 required CH103361 Aux Fuseholder, 3 required CP103371 Armature Fuse, 2 required CH103321 Pot kit inc. graduated dial and knob POTKIT

PLX315



315KW 750A 40

TE - top entry (standard) BE - bottom entry (no cost option) 50 Amp field (extra cost option) MV - 600VAC (extra cost option) HV - 690VAC (extra cost option) Refer to supplier for information

Controller PLX315 Line Reactor LR750 Main Semiconductor Fuse, 3 required CH103312 Aux Semiconductor Fuse, 3 required CH103361 CP103371 Aux Fuseholder, 3 required CH103322 Armature Fuse, 2 required POTKIT Pot kit inc. graduated dial and knob

PLX360

CP102233

CH009400

CP102906

POTKIT



360KW 850A 40

Options TE - top entry (standard) BE - bottom entry (no cost option) 50 Amp field (extra cost option) MV - 600VAC (extra cost option) HV - 690VAC (extra cost option) Refer to supplier for information

Controller PLX360 LR850 Line Reactor Main Semiconductor Fuse, 3 required CH103313 Aux Semiconductor Fuse, 3 required CH103361 Aux Fuseholder, 3 required CP103371 Armature Fuse, 2 required CH103323 Pot kit inc. graduated dial and knob POTKIT

PLX400



400KW 950A 4Q

Options
TE - top entry (standard)
BE - bottom entry (no cost option)
50 Amp field (extra cost option)
MV - 600VAC (extra cost option)
HV - 690VAC (extra cost option)
Refer to supplier for information

Controller PLX400 Line Reactor LR950 Main Semiconductor Fuse, 3 required CH103314 Aux Semiconductor Fuse, 3 required CH103361 Aux Fuseholder, 3 required CP103371 Armature Fuse, 2 required CH103324 Pot kit inc. graduated dial and knob POTKIT

PLX440



440KW 1050A 40

1 101111 = 00011 12
Options
TE - top entry (standard)
BE - bottom entry (no cost option)
50 Amp field (extra cost option)
MV - 600VAC (extra cost option)
HV - 690VAC (extra cost option)
Refer to supplier for information

Controller PLX440 Line Reactor LR1050 Main Semiconductor Fuse, 3 required CH103315 Aux Semiconductor Fuse, 3 required CH103361 Aux Fuseholder, 3 required CP103371 Armature Fuse, 2 required CH103325 Pot kit inc. graduated dial and knob POTKIT



520KW 1250A 4Q

77(
Optio
TE - te
BE - b
MV -
HV - 6
Refer

op entry (standard) pottom entry (no cost option) 600VAC (extra cost option) 690VAC (extra cost option) to supplier for information

Controller PLX520 Line Reactor LR1250 Main Semiconductor Fuse, 3 required CH103316 Aux Semiconductor Fuse, 3 required CH103363 CP103373 Aux Fuseholder, 3 required CH103326 Armature Fuse, 2 required Pot kit inc. graduated dial and knob POTKIT



600KW 1450A 4Q

Options

TE - top entry (standard) BE - bottom entry (no cost option) MV - 600VAC (extra cost option) HV - 690VAC (extra cost option)

Refer to supplier for information

Controller PLX600 Line Reactor LR1450 Main Semiconductor Fuse, 3 required CH103317 Aux Semiconductor Fuse, 3 required CH103363 CP103373 Aux Fuseholder, 3 required CH103327 Armature Fuse, 2 required Pot kit inc. graduated dial and knob POTKIT





700KW 1650A 40

TE - top entry (standard) BE - bottom entry (no cost option) MV - 600VAC (extra cost option) HV - 690VAC (extra cost option)

Refer to supplier for information

Controller PLX700 Line Reactor LR1650 Main Semiconductor Fuse, 3 required CH103318 Aux Semiconductor Fuse, 3 required CH103363 CP103373 Aux Fuseholder, 3 required CH103328 Armature Fuse, 2 required Pot kit inc. graduated dial and knob POTKIT



800KW 1850A 40

Options TE - top entry (standard) BE - bottom entry (no cost option) MV - 600VAC (extra cost option) HV - 690VAC (extra cost option) Refer to supplier for information

Controller PLX800 Line Reactor LR1850 Main Semiconductor Fuse, 3 required CH103319 Aux Semiconductor Fuse, 3 required CH103363 CP103373 Aux Fuseholder, 3 required CH103329 Armature Fuse, 2 required POTKIT Pot kit inc. graduated dial and knob



900KW 2050A 4Q

TE - top entry (standard) BE - bottom entry (no cost option) MV - 600VAC (extra cost option) HV - 690VAC (extra cost option) Refer to supplier for information

Controller PLX900 Line Reactor LR2050 Main Semiconductor Fuse, 3 required CH103320 Aux Semiconductor Fuse, 3 required CH103363 Aux Fuseholder, 3 required CP103373 CH103330 Armature Fuse, 2 required Pot kit inc. graduated dial and knob POTKIT



980KW 2250A 4Q

Options TE - top entry (standard) BE - bottom entry (no cost option) MV - 600VAC (extra cost option) HV - 690VAC (extra cost option) Refer to supplier for information

Controller PLX980 Line Reactor LR2250 CH103468 Main Semiconductor Fuse, 3 required CH103363 Aux Semiconductor Fuse, 3 required Aux Fuseholder, 3 required CP103373 CH103469 Armature Fuse, 2 required Pot kit inc. graduated dial and knob POTKIT



OPTIONS & ACCESSORIES

OF FIGURE & ACCESSIONIES	
Profibus card	Profibus card
Devicenet card	Devicenet card
Mounting board for Profibus/Devicenet card	LA102738
Daisy chain mtg board for Profibus/Devicenet	LA103001
Additional Drive to PC comms cable	LA102595
Drive to drive cable FCC68/FCC68	LA102596
Venting kit for PL/X 275 - 440	LA103392
Venting kit for PL/X 520 - 980	LA103402

PRODUCT NAME PART NO.

SLE RANGE, THREE PHASE 2Q ANALOGUE DC CONTROLLER

SLE14



14KW 34A

Controller Line reactor Aux Semiconductor Fuse, 3 required 6 x 32 Aux Fuseholder, 3 required 6 x 32 DIN Rail Clip for Aux Fuseholder, 3 required Main Semiconductor Fuse, 3 required 14 x 51 Main Fuseholder, 3 required 14 x 51 Pot kit including graduated dial & knob

SLE14 LR48 CH00608A CP102071 FE101969 CH00740A CP102053 POTKIT

SLE24



24KW 58A

Controller SLE24 Line reactor LR120 Aux Semiconductor Fuse, 3 required 6 x 32 CH00608A Aux Fuseholder, 3 required 6 x 32 CP102071 FE101969 DIN Rail Clip for Aux Fuseholder, 3 required CH00880A Main Semiconductor Fuse, 3 required Size 000 Main Fuseholder, 3 required Size 000 CP102054 Pot kit including graduated dial & knob POTKIT

SI F34



34KW 82A

3 II (V 32/ (
Controller	SLE34
Line reactor	LR120
Aux Semiconductor Fuse, 3 required 6 x 32	CH00608A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 000	CH00880A
Main Fuseholder, 3 required Size 000	CP102054
Pot kit including graduated dial & knob	POTKIT

SLE44



44KW 106A

Controller SLE44 Line reactor LR120 Aux Semiconductor Fuse, 3 required 6 x 32 CH00608A Aux Fuseholder, 3 required 6 x 32 CP102071 DIN Rail Clip for Aux Fuseholder, 3 required FE101969 Main Semiconductor Fuse, 3 required Size 000 CH008100 Main Fuseholder, 3 required Size 000 CP102054 Pot kit including graduated dial & knob POTKIT		
Aux Semiconductor Fuse, 3 required 6 x 32 Aux Fuseholder, 3 required 6 x 32 CP102071 DIN Rail Clip for Aux Fuseholder, 3 required Main Semiconductor Fuse, 3 required Size 000 Main Fuseholder, 3 required Size 000 CP102054	Controller	SLE44
Aux Fuseholder, 3 required 6 x 32 CP102071 DIN Rail Clip for Aux Fuseholder, 3 required Main Semiconductor Fuse, 3 required Size 000 Main Fuseholder, 3 required Size 000 CP102054	Line reactor	LR120
DIN Rail Clip for Aux Fuseholder, 3 required FE101969 Main Semiconductor Fuse, 3 required Size 000 CH008100 Main Fuseholder, 3 required Size 000 CP102054	Aux Semiconductor Fuse, 3 required 6 x 32	CH00608A
Main Semiconductor Fuse, 3 required Size 000CH008100Main Fuseholder, 3 required Size 000CP102054	Aux Fuseholder, 3 required 6 x 32	CP102071
Main Fuseholder, 3 required Size 000 CP102054	DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
	Main Semiconductor Fuse, 3 required Size 000	CH008100
Pot kit including graduated dial & knob POTKIT	Main Fuseholder, 3 required Size 000	CP102054
	Pot kit including graduated dial & knob	POTKIT